OVERVIEW OF



PNEUMATIC



Objectives

- Introduction to Pneumatic
- Methods of Power Transmission
- What is Pneumatic ?
- Why Pneumatic ?
- Safety On Pneumatics System.
- Application
- Basic Components of Pneumatic System
- Pneumatic System Path
- Basic Principal

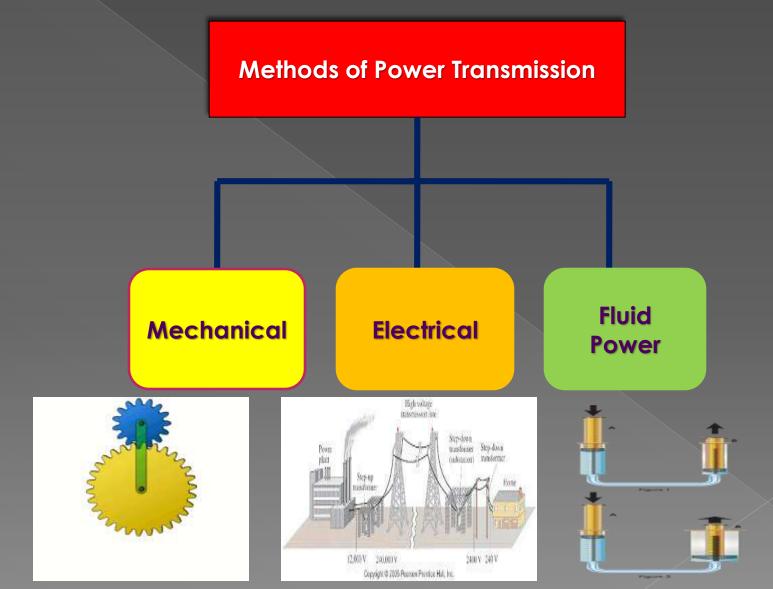
Introduction to Pneumatic

PNEUMA : Breath Of Air (in Greek Word)



Subject deals with "PNEUMA"/ compressed air is called as "Pneumatics"

Methods of Power Transmission



What is Pneumatic ?

Pneumatics Is a type of power Transmission that uses compressed air to create a motion.

It Comes under Fluid Power Transmission

Fluid Power Transmission 2 types.1. Pneumatics2. Hydraulics.

Why Pneumatic ?

High Speed
Easily available
Low Cost
Reliability
Long service life
Storage Capacity
Transportable



Safety On Pneumatics System

- > Never use finger to detect whether Compressed air present or not.
- Keep compressed air away from eyes, nose, mouth etc.
- > Never stand in front of cylinder during forward stroke.



- Always work at a sensible air pressure of 2.5 bar to maximum 4 bar in testing and laboratories purpose.
- > Industrial load can be from 10 bar to 200 bar.





Application

 Clamping Shifting Feeding Ejection Braking Locking Transferring

Basic Components of Pneumatic System

Pneumatic Systems usually contain:

Compressor Storage Tanks Valves Regulators Actuators

Connectors and tubes







Valves

> Valves Control the air flow in a pneumatic system.

It also controls the flow of Exhaust air to the atmosphere.

> It can start and stop a pneumatic signal.



Types of Valves



Directional Control Valve



Flow Control Valve

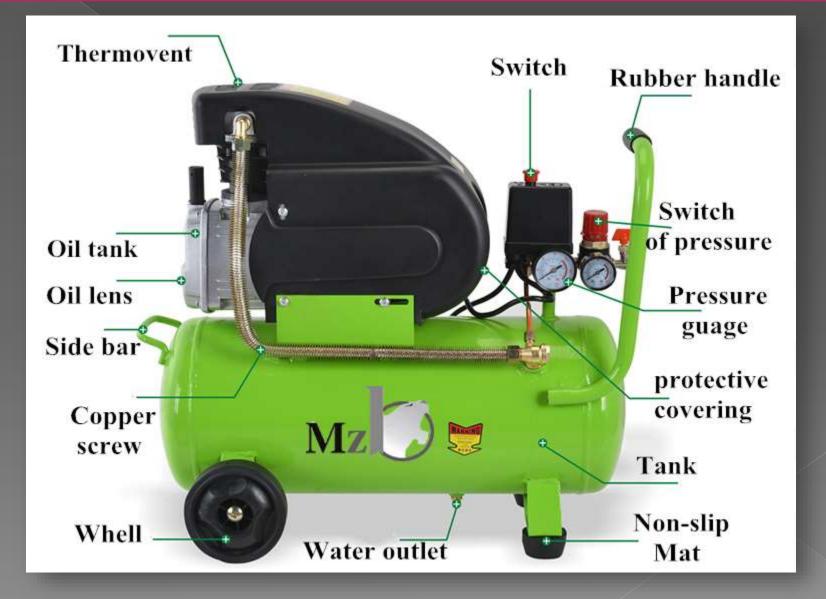


Shuttle Valve (or)



Dual Pressure Valve(And)

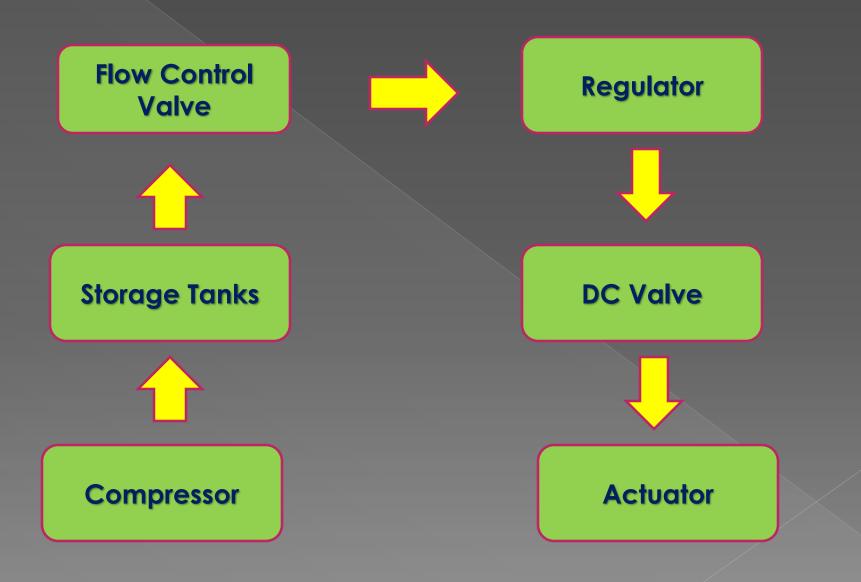
Compressor







Pneumatic System Path

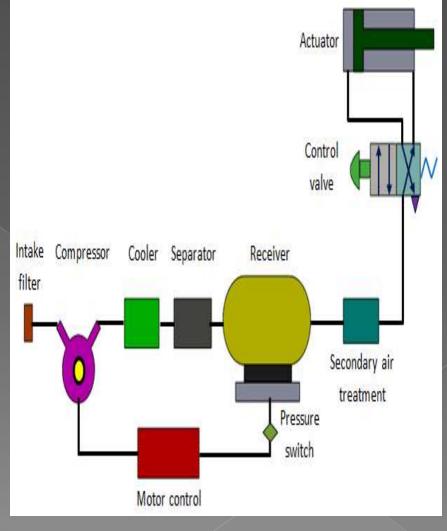


Basic Principal

 Pneumatic systems is consisting of a source of compressed air which is controlled by valves and entered to cylinders to get out puts.

• The compressed air is obtained from a compressor.

• Air is flown through pipes and connectors to valves which control the flow of compressed air.



Thank You...

Subrat Kumar Panda. Govt.ITI Bhubaneswar